



Hytrol Catalog

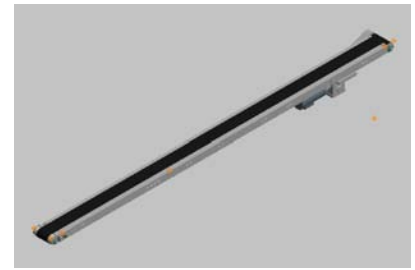


TA

Slider Bed Belt Conveyor

A very versatile conveyor, the model TA can be used in many types of material handling situations such as assembly line operations, sorting, packing, and inspection. Conveyor sets up quickly and easily to save on installation time.

- 10 Belt Widths
- Reversible (with Center Drive)
- Smooth, Slim Bed
- Adjustable MS-Type Floor Supports Available



Conveyor shown in Standard Gray.

OTHER STANDARD COLORS

TECHNICAL MANUAL

Size to Order Overall Length "A"	Bed Length "L"	Overall Length with Center Drive	Drive Pulley	Belt Width	6"	8"	10"	12"	14"	16"	18"	20"	24"	26"	30"
				Bed Width	10"	12"	14"	16"	18"	20"	22"	24"	28"	30"	34"
6'	5'	6'	4" Dia.	Weights (lbs.)	239	252	262	272	282	305	315	343	366	374	389
11'	10'	11'			271	286	300	314	328	368	382	397	422	431	447
16'	15'	16'			324	343	362	380	398	456	475	494	528	540	562
21'	20'	21'			354	377	400	422	444	519	542	565	607	621	649
26'	25'	26'			406	434	461	488	514	607	635	662	713	730	764
31'	30'	31'			436	468	499	530	560	670	702	733	792	812	851
36'	35'	36'			488	525	560	596	630	758	795	830	898	921	966
41'	40'	41'			519	559	599	638	677	821	862	901	977	1002	1053
46'	45'	46'			570	616	660	704	747	909	955	998	1083	1112	1168
51'	50'	51'			605	655	704	753	801	982	1032	1081	1176	1208	1271
56'-11"	55'	56'	8" Dia.	Weights (lbs.)	652	712	795	819	871	1070	1125	1178	1282	1317	1386
61'-11"	60'	61'			688	746	804	861	918	1133	1192	1249	1351	1385	1453
66'-11"	65'	66'			734	803	865	927	988	1221	1285	1346	1457	1494	1568
71'-11"	70'	71'			772	839	905	971	1036	1287	1364	1420	1549	1589	1678
76'-11"	75'	76'			816	896	966	1037	1106	1375	1457	1517	1655	1701	1793
81'-11"	80'	81'			855	930	1005	1079	1153	1438	1514	1588	1734	1783	1880
86'-11"	85'	86'			898	987	1066	1145	1223	1526	1607	1685	1840	1892	1995
91'-11"	90'	91'			937	1021	1104	1187	1269	1589	1673	1756	1920	2139	2084
96'-11"	95'	96'			980	1078	1165	1253	1339	1677	1766	1853	2026	2084	2199
101'-11"	100'	101'			1020	1112	1204	1295	1386	1740	1833	1924	2105	2166	2286

- All standard widths to be offered in 1 ft. length increment.
- All weights in catalog are conveyor weights only. Accessories, crating, etc., are not included.



Standard Specifications

TA

BELT – Ultimate 140 BBS–Rubber-modified vinyl (RMV).

BED – 4 in. deep x 12 ga. formed steel slider bed-powder-painted. Standard 5 ft. and 10 ft. long sections bolt together with splice plates.

END DRIVE – Located on discharge end of conveyor, chain guard on left hand side.

DRIVE PULLEY – 4 in. dia. with 1 in. dia. shaft at bearings or 8 in. dia. with 1 3/16 in. dia. shaft at bearings; machine crowned and fully lagged. See chart.

TAIL PULLEY – 4 in. dia. with 1 in. dia. shaft at bearings; machine crowned.

SNUB IDLER – Adjustable 2 1/8 in. dia. for 4 in. pulley–2 1/2 in. dia. for 8 in. pulley. Pre-lubricated ball bearings. Guards included.

RETURN IDLER – Adjustable 1.9 in. dia. pre-lubricated ball bearings.

TAKE-UP – Take-ups at tail pulley. Provides 4 in. of belt take-up.

BEARINGS – Sealed, pre-lubricated, self-aligning, ball bearings on drive and tail pulleys.

SPEED REDUCER – Sealed worm gear C-face speed reducer. No. 50 roller chain to drive pulley.

MOTOR – 1/2 HP, 208/230/460V/575, 3 Ph. 60 Hz. Totally Enclosed C-face.

BELT SPEED – Constant 65 FPM.

CAPACITY – Maximum load per linear foot of conveyor 75 lbs. NOT TO EXCEED capacity in charts.

FLOOR SUPPORTS – Supplied as optional equipment.

Load Capacity Chart @ 65 FPM								
HP	Belt Widths To	4" Dia. Drive Pulley				8" Dia. Drive Pulley		
		Lengths Up To						
		11'	21'	31'	41'	51'	77'	102'
Distributed Load (lbs.)								
1/2	6"-16"	335	320	310	300	285	260	230
	18"-28"	320	300	285	270	255	210	170
1	6"-16"	650	635	625	615	605	625	595
	18"-30"	635	620	600	585	570	580	540

Load Capacity Chart 25° Incline @ 65 FPM w/ High-Grip Belt						
HP	Belt Widths To	Lengths Up To				
		11'	21'	31'	41'	51'
Distributed Load (lbs.)						
1/2	6"-16"	155	145	135	125	110
	18"-28"	145	130	115	100	80
1	6"-16"	310	300	290	280	270
	18"-30"	305	285	270	255	240